

Test Report No. GGN/H(FCM)/19/001269

Dated 2019.10.23

Sample Image (As Received)

Component No. A



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Laboratory:
TÜV SÜD South Asia Pvt. Ltd.
373 Udyog Vihar Phase II
Sector 20
Gurgaon – 122016

Phone : +91 (124) 6199699
Email : Anuradha.Dhamija@tuv-sud.in
www.tuv-sud.in

Registered Office:
TÜV SÜD South Asia Pvt. Ltd.
TÜV SÜD House
Off Saki Vihar Road
Saki Naka, Andheri (East),
Mumbai – 400072. India



South Asia

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Applicant / Company name : LEETHA INDUSTRIES
Address : XXXIII/307, LEETHA INDUSTRIES,
Major Industrial Estate, South Kalamassery,
Ernakulam – 683104, Kerala (India)
Contact person / Attention : Don Mathews
Tested sample : Received on 2019.09.25 at 3:12 p.m.
Test period : 2019.10.01 to 2019.10.22
Sample description : Paper Cups
Material : Paper
Product type / End use : Paper cups (Primary use: For drinking beverages like coffee,
tea, and juices)
Country of origin / destination : India
Objective(s) of examination : Refer page no. 3

Note: The submitted sample(s) is / are Not Drawn by the Laboratory

Remarks:

1. Sample(s) is / are tested as on-received basis.
2. Test(s) performed as requested by applicant.
3. (*1) Selection of test condition(s) for relevant test(s) was done based on the information related to the end use of the submitted product, as provided by applicant. As confirmed by applicant, the submitted product is intended for single / one-time use.
4. Conclusions of the tests, for which conclusions were supposed to be drawn, were drawn against / as per specification(s) specified by applicant.
5. The following tests were subcontracted to TÜV SÜD South Asia Pvt. Ltd., Ranipet (India):
(i) Analysis of "Polychlorinated biphenyls (PCBs) content"; (ii) "Bisphenol F (BPF)" content.
6. The following tests were subcontracted to TÜV SÜD China (Shanghai):
(i) "Bisphenol S (BPS)" content"; (ii) "Antimicrobial activity / Preserving effect."

Authorized By

Sourav Bhattacharya
(Authorised Signatory)

Authorized By

Robin Kumar Tyagi
(Authorised Signatory)

Please Contact:

For any technical issues: Anuradha Dhamija at Anuradha.Dhamija@tuv-sud.in

For any complaint: Krishna Deori at Krishna.Deori@tuv-sud.in

By accepting this document the customer hereby agrees and accepts the 'Terms & Conditions' and the relevant 'Testing & Certification Regulations' of TÜV SÜD South Asia Pvt. Ltd. which are available at Company's website at the link- <http://www.tuv-sud.in/in-en/resource-centre/terms-and-conditions>

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Summary of Test Result(s):

S. No.	Test(s)	Conclusion
1.	REACH SVHC (Analysis of substances of very high concern)	Pass
2.	Extractable lead & cadmium as per BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB)	Pass
3.(a)	Pentachlorophenol (PCP) content as per German Chemical regulation / law (Chemikalien-Verbotsverordnung-ChemVerbotsV)	Pass
3.(b)	Pentachlorophenol (PCP) content as per Council of Europe Resolution AP (2002) 1/Policy Statement on paper and board materials and articles intended to come into contact with foodstuffs	Pass
4.	Polychlorinated biphenyls (PCBs) content as per BIS Eco-mark scheme / BIS ECOMARK Criteria for packaging material / package	Pass
5.	Specific migration of / Extractable formaldehyde as per BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB) (*1)	Pass
6.	Heavy metals as per Packaging and packaging waste Directive 94/62/EC followed by latest amendment (EU) 2015/720	Pass
7.	Migration of certain elements as per EN 71-3:2019 (*2)	Pass
8.	PFOA (Pentadecafluorooctanoic acid)	Refer Test Result(s)
9.	PFOS (Perfluorooctane sulfonic acid and its derivatives)	Refer Test Result(s)
10.	Specific migration of / Extractable primary aromatic amines as per BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB) (*1)	Pass
11.	Bisphenol A (BPA) content as per French Law No. 2012-1442 of December 24, 2012	Pass
12.	Bisphenol F (BPF) content	Refer Test Result(s)
13.	Bisphenol S (BPS) content	Refer Test Result(s)
14.	Antimicrobial activity / effect as per Council of Europe Resolution AP (2002) 1/Policy Statement on paper and board materials and articles intended to come into contact with foodstuffs	Pass
(*1) Selection of test condition(s) was done based on the information related to the end use of the submitted product, as provided by applicant;		
(*2) Conclusion was drawn as per / against this specification(s) / standard(s) based on applicant's request, although this specification(s) / standard(s) applies to chemical safety of toys.		

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Material list / List of materials (As confirmed by applicant)

Component No.	Component description	Material	Colour
A	Paper Cup (food contact part)	Paper	---

Sampling plan (As requested by applicant)

S. No.	Test	Component No.
1.	REACH SVHC (Analysis of substances of very high concern)	A
2.	Extractable lead & cadmium	A
3.(a)	Pentachlorophenol (PCP) content as per German Chemical regulation / law (Chemikalien-Verbotsverordnung-ChemVerbotsV)	A
3.(b)	Pentachlorophenol (PCP) content as per Council of Europe Resolution AP (2002) 1/Policy Statement on paper and board materials and articles intended to come into contact with foodstuffs	A
4.	Polychlorinated biphenyls (PCBs) content	A
5.	Specific migration of / Extractable formaldehyde	A
6.	Heavy metals as per Packaging and packaging waste Directive 94/62/EC followed by latest amendment (EU) 2015/720	A
7.	Migration of certain elements as per EN 71-3:2019	A
8.	PFOA (Pentadecafluorooctanoic acid)	A
9.	PFOS (Perfluorooctane sulfonic acid and its derivatives)	A
10.	Specific migration of / Extractable primary aromatic amines	A
11.	Bisphenol A (BPA) content	A
12.	Bisphenol F (BPF) content	A
13.	Bisphenol S (BPS) content	A
14.	Antimicrobial activity / effect	A

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REACH SVHC (Analysis of substances of very high concern)

Analysis of the 201 substances of very high concern (SVHC) on the Candidate List for authorization, concerning REACH Regulation (EC) No. 1907/2006 as published on the European Chemicals Agency (ECHA) website in October 2008, January 2010, March 2010, June 2010, December 2010, June 2011, December 2011, June 2012, December 2012, June 2013, December 2013, June 2014, December 2014, June 2015, December 2015, June 2016, Jan 2017, July 2017, Jan 2018, June 2018, January 2019, July 2019.

Analysis based on LC-MS, GC-MS, Headspace-GC-MS, UPLC, ICP-OES and UV-VIS.

Requirement Limits for all individual parameters: < 0.1%

S. No.	Substance Name	CAS Number	LOQ (%)	Result (%)	Conclusion
				A	
1	Anthracene	120-12-7	0.01	< 0.01	Pass
2	Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins)	85535-84-8	0.01	< 0.01	Pass
3	4,4'- Diaminodiphenylmethane (MDA)	101-77-9	0.01	< 0.01	Pass
4	Dibutyl phthalate (DBP)	84-74-2	0.01	< 0.01	Pass
5	Sodium dichromate	7789-12-0, 10588-01-9	0.01	< 0.01	Pass
6	Diarsenic pentaoxide	1303-28-2	0.01	< 0.01	Pass
7	Triethyl arsenate	15606-95-8	0.01	< 0.01	Pass
8	Bis(tributyltin)oxide (TBTO)	56-35-9	0.01	< 0.01	Pass
9	Diarsenic trioxide	1327-53-3	0.01	< 0.01	Pass
10	5-tert-butyl-2,4,6-trinitro-m-xylene (musk xylene)	81-15-2	0.01	< 0.01	Pass
11	Bis (2-ethylhexyl) phthalate (DEHP)	117-81-7	0.01	< 0.01	Pass
12	Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified: Alpha-hexabromocyclododecane Beta-hexabromocyclododecane Gamma-hexabromocyclododecane	25637-99-4, 3194-55-6 (134237-50-6) (134237-51-7) (134237-52-8)	0.01	< 0.01	Pass
13	Benzyl butyl phthalate (BBP)	85-68-7	0.01	< 0.01	Pass
14	Lead hydrogen arsenate	7784-40-9	0.01	< 0.01	Pass
15	Anthracene oil, anthracene paste, anthracene fraction	91995-17-4	0.01	< 0.01	Pass

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16	Pitch, coal tar, high temp.	65996-93-2	0.01	< 0.01	Pass
17	Anthracene oil, anthracene paste	90640-81-6	0.01	< 0.01	Pass
18	Lead chromate	7758-97-6	0.01	< 0.01	Pass
19	Diisobutyl phthalate	84-69-5	0.01	< 0.01	Pass
20	Tris(2-chloroethyl)phosphate	115-96-8	0.01	< 0.01	Pass
21	Anthracene oil, anthracene-low	90640-82-7	0.01	< 0.01	Pass
22	Anthracene oil, anthracene paste, anthracene fraction	91995-15-2	0.01	< 0.01	Pass
23	2,4-Dinitrotoluene	121-14-2	0.01	< 0.01	Pass
24	Anthracene oil	90640-80-5	0.01	< 0.01	Pass
25	Lead chromate molybdate sulphate red (C.I. Pigment Red 104)	12656-85-8	0.01	< 0.01	Pass
26	Lead sulfochromate yellow (C.I. Pigment Yellow 34)	1344-37-2	0.01	< 0.01	Pass
27	Acrylamide	79-06-1	0.01	< 0.01	Pass
28	Potassium chromate	7789-00-6	0.01	< 0.01	Pass
29	Disodium tetraborate, anhydrous	1303-96-4, 1330-43-4, 12179-04-3	0.01	< 0.01	Pass
30	Sodium chromate	7775-11-3	0.01	< 0.01	Pass
31	Boric acid	10043-35-3, 11113-50-1	0.01	< 0.01	Pass
32	Ammonium dichromate	7789-09-5	0.01	< 0.01	Pass
33	Tetraboron disodium heptaoxide, hydrate	12267-73-1	0.01	< 0.01	Pass
34	Potassium dichromate	7778-50-9	0.01	< 0.01	Pass
35	Trichloroethylene	79-01-6	0.01	< 0.01	Pass
36	Cobalt(II) dinitrate*	10141-05-6	0.01	< 0.01	Pass
37	Cobalt(II) carbonate*	513-79-1	0.01	< 0.01	Pass
38	Chromium trioxide*	1333-82-0	0.01	< 0.01	Pass
39	2-Methoxyethanol	109-86-4	0.01	< 0.01	Pass
40	Acids generated from chromium trioxide and their oligomers. Names of the acids and their oligomers: Chromic acid, Dichromic acid, Oligomers of chromic acid and dichromic acid.	7738-94-5, 13530-68-2	0.01	< 0.01	Pass

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41	2-Ethoxyethanol	110-80-5	0.01	< 0.01	Pass
42	Cobalt(II) sulphate*	10124-43-3	0.01	< 0.01	Pass
43	Cobalt(II) diacetate*	71-48-7	0.01	< 0.01	Pass
44	Hydrazine	302-01-2, 7803-57-8	0.01	< 0.01	Pass
45	2-Ethoxyethyl acetate	111-15-9	0.01	< 0.01	Pass
46	1,2,3-Trichloropropane	96-18-4	0.01	< 0.01	Pass
47	1-Methyl-2-pyrrolidone	872-50-4	0.01	< 0.01	Pass
48	Strontium chromate	7789-06-2	0.01	< 0.01	Pass
49	1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters	68515-42-4	0.01	< 0.01	Pass
50	1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich	71888-89-6	0.01	< 0.01	Pass
51	Cobalt dichloride	7646-79-9	0.01	< 0.01	Pass
52	2,2'-dichloro-4,4'-methylenedianiline	101-14-4	0.01	< 0.01	Pass
53	Bis(2-methoxyethyl) ether	111-96-6	0.01	< 0.01	Pass
54	Aluminosilicate Refractory Ceramic Fibres are fibres covered by index number 650-017-00-8 in Annex VI, part 3, table 3.1 of Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, and fulfil the three following conditions: a) oxides of aluminium and silicon are the main components present (in the fibres) within variable concentration ranges b) fibres have a length weighted geometric mean diameter less two standard geometric errors of 6 or less micrometres (µm) c) alkaline oxide and alkali earth oxide (Na ₂ O+K ₂ O+CaO+MgO+BaO) content less or equal to 18% by weight ⁽¹⁾	-	0.01	< 0.01	Pass

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55	Bis(2-methoxyethyl) phthalate	117-82-8	0.01	< 0.01	Pass
56	Zirconia Aluminosilicate Refractory Ceramic Fibres are fibres covered by index number 650-017-00-8 in Annex VI, part 3, table 3.1 of Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, and fulfil the three following conditions: a) oxides of aluminium, silicon and zirconium are the main components present (in the fibres) within variable concentration ranges b) fibres have a length weighted geometric mean diameter less two standard geometric errors of 6 or less micrometres (µm). c) alkaline oxide and alkali earth oxide (Na ₂ O+K ₂ O+CaO+MgO+BaO) content less or equal to 18% by weight(1)	-	0.01	< 0.01	Pass
57	Trilead diarsenate	3687-31-8	0.01	< 0.01	Pass
58	Lead styphnate	15245-44-0	0.01	< 0.01	Pass
59	Formaldehyde, oligomeric reaction products with aniline	25214-70-4	0.01	< 0.01	Pass
60	Potassium hydroxyoctaoxodizincate dichromate	11103-86-9	0.01	< 0.01	Pass
61	Arsenic acid	7778-39-4	0.01	< 0.01	Pass
62	Pentazinc chromate octahydroxide	49663-84-5	0.01	< 0.01	Pass
63	2-Methoxyaniline; o-Anisidine	90-04-0	0.01	< 0.01	Pass
64	Dichromium tris(chromate)	24613-89-6	0.01	< 0.01	Pass
65	Calcium arsenate	7778-44-1	0.01	< 0.01	Pass

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66	1,2-dichloroethane	107-06-2	0.01	< 0.01	Pass
67	Lead dipicrate	6477-64-1	0.01	< 0.01	Pass
68	Lead diazide, Lead azide	13424-46-9	0.01	< 0.01	Pass
69	Phenolphthalein	77-09-8	0.01	< 0.01	Pass
70	N,N-dimethylacetamide	127-19-5	0.01	< 0.01	Pass
71	4-(1,1,3,3-tetramethylbutyl)phenol	140-66-9	0.01	< 0.01	Pass
72	4,4'-bis(dimethylamino)benzophenone (Michler's ketone)	90-94-8	0.01	< 0.01	Pass
73	1,3,5-Tris(oxiran-2-ylmethyl)-1,3,5-triazinane-2,4,6-trione (TGIC)	2451-62-9	0.01	< 0.01	Pass
74	[4-[[4-anilino-1-naphthyl][4-(dimethylamino)phenyl]methylene]cyclohexa-2,5-dien-1-ylidene]dimethylammonium chloride (C.I. Basic Blue 26) [with $\geq 0.1\%$ of Michler's ketone (EC No. 202-027-5) or Michler's base (EC No. 202-959-2)]	2580-56-5	0.01	< 0.01	Pass
75	1,2-dimethoxyethane; ethylene glycol dimethyl ether (EGDME)	110-71-4	0.01	< 0.01	Pass
76	[4-[4,4'-bis(dimethylamino)benzhydrylidene]cyclohexa-2,5-dien-1-ylidene]dimethylammonium chloride (C.I. Basic Violet 3) [with $\geq 0.1\%$ of Michler's ketone (EC No. 202-027-5) or Michler's base (EC No. 202-959-2)]	548-62-9	0.01	< 0.01	Pass
77	Formamide	75-12-7	0.01	< 0.01	Pass
78	Lead(II) bis(methanesulfonate)	17570-76-2	0.01	< 0.01	Pass
79	4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol [with $\geq 0.1\%$ of Michler's ketone (EC No. 202-027-5) or Michler's base (EC No. 202-959-2)]	561-41-1	0.01	< 0.01	Pass
80	1,2-bis(2-methoxyethoxy)ethane (TEGDME; triglyme)	112-49-2	0.01	< 0.01	Pass
81	Diboron trioxide*	1303-86-2	0.01	< 0.01	Pass

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82	1,3,5-tris[(2S and 2R)-2,3-epoxypropyl]-1,3,5-triazine-2,4,6-(1H,3H,5H)-trione (β -TGIC)	59653-74-6	0.01	< 0.01	Pass
83	N,N,N',N'-tetramethyl-4,4'-methylenedianiline (Michler's base)	101-61-1	0.01	< 0.01	Pass
84	α,α -Bis[4-(dimethylamino)phenyl]-4 (phenylamino)naphthalene-1-methanol (C.I. Solvent Blue 4) [with $\geq 0.1\%$ of Michler's ketone (EC No. 202-027-5) or Michler's base (EC No. 202-959-2)]	6786-83-0	0.01	< 0.01	Pass
85	Lead cyanamidate*	20837-86-9	0.01	< 0.01	Pass
86	Sulfurous acid, lead salt, dibasic*	62229-08-7	0.01	< 0.01	Pass
87	Diazene-1,2-dicarboxamide (C,C'-azodi(formamide))	123-77-3	0.01	< 0.01	Pass
88	Fatty acids, C16-18, lead salts	91031-62-8	0.01	< 0.01	Pass
89	Diisopentylphthalate	605-50-5	0.01	< 0.01	Pass
90	Biphenyl-4-ylamine	92-67-1	0.01	< 0.01	Pass
91	Orange lead (lead tetroxide)	1314-41-6	0.01	< 0.01	Pass
92	4,4'-oxydianiline and its salts	101-80-4	0.01	< 0.01	Pass
93	1,2-Benzenedicarboxylic acid, dipentylester, branched and linear	84777-06-0	0.01	< 0.01	Pass
94	o-aminoazotoluene	97-56-3	0.01	< 0.01	Pass
95	Trilead dioxide phosphonate*	12141-20-7	0.01	< 0.01	Pass
96	Methyloxirane (Propylene oxide)	75-56-9	0.01	< 0.01	Pass
97	4-methyl-m-phenylenediamine (toluene-2,4-diamine)	95-80-7	0.01	< 0.01	Pass
98	Methoxyacetic acid	625-45-6	0.01	< 0.01	Pass
99	1-bromopropane (n-propyl bromide)	106-94-5	0.01	< 0.01	Pass
100	Heptacosafuorotetradecanoic acid	376-06-7	0.01	< 0.01	Pass
101	Tricosafuorododecanoic acid	307-55-1	0.01	< 0.01	Pass
102	Pentacosafuorotridecanoic acid	72629-94-8	0.01	< 0.01	Pass
103	Pentalead tetraoxide sulphate*	12065-90-6	0.01	< 0.01	Pass

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104	Tetraethyllead*	78-00-2	0.01	< 0.01	Pass
105	Dioxobis(stearato)trilead	12578-12-0	0.01	< 0.01	Pass
106	N-pentyl-isopentylphthalate	776297-69-9	0.01	< 0.01	Pass
107	Tetralead trioxide sulphate*	12202-17-4	0.01	< 0.01	Pass
108	1,2-Diethoxyethane	629-14-1	0.01	< 0.01	Pass
109	Dinoseb (6-sec-butyl-2,4-dinitrophenol)	88-85-7	0.01	< 0.01	Pass
110	N-methylacetamide	79-16-3	0.01	< 0.01	Pass
111	Bis(pentabromophenyl) ether (decabromodiphenyl ether; DecaBDE)	1163-19-5	0.01	< 0.01	Pass
112	[Phthalato(2-)]dioxotrilead	69011-06-9	0.01	< 0.01	Pass
113	Acetic acid, lead salt, basic	51404-69-4	0.01	< 0.01	Pass
114	Lead titanium trioxide*	12060-00-3	0.01	< 0.01	Pass
115	Lead oxide sulphate*	12036-76-9	0.01	< 0.01	Pass
116	Dimethyl sulphate*	77-78-1	0.01	< 0.01	Pass
117	Diethyl sulphate*	64-67-5	0.01	< 0.01	Pass
118	4,4'-methylenedi-o-toluidine	838-88-0	0.01	< 0.01	Pass
119	4-Nonylphenol, branched and linear [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof]	-	0.01	< 0.01	Pass
120	4-(1,1,3,3-tetramethylbutyl)phenol, ethoxylated [covering well-defined substances and UVCB substances, polymers and homologues]	-	0.01	< 0.01	Pass
121	N,N-dimethylformamide	68-12-2	0.01	< 0.01	Pass
122	Furan	110-00-9	0.01	< 0.01	Pass
123	Trilead bis(carbonate)dihydroxide*	1319-46-6	0.01	< 0.01	Pass

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124	Silicic acid ($H_2Si_2O_5$), barium salt (1:1), lead-doped [with lead (Pb) content above the applicable generic concentration limit for 'toxicity for reproduction' Repr. 1A (CLP) or category 1 (DSD); the substance is a member of the group entry of lead compounds, with index number 082-001-00-6 in Regulation (EC) No 1272/2008]	68784-75-8	0.01	< 0.01	Pass
125	3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine	143860-04-2	0.01	< 0.01	Pass
126	o-Toluidine	95-53-4	0.01	< 0.01	Pass
127	Lead monoxide (lead oxide)*	1317-36-8	0.01	< 0.01	Pass
128	Lead titanium zirconium oxide*	12626-81-2	0.01	< 0.01	Pass
129	4-Aminoazobenzene	60-09-3	0.01	< 0.01	Pass
130	Silicic acid, lead salt*	11120-22-2	0.01	< 0.01	Pass
131	Lead dinitrate*	10099-74-8	0.01	< 0.01	Pass
132	Lead bis(tetrafluoroborate)*	13814-96-5	0.01	< 0.01	Pass
133	Dibutyltin dichloride (DBTC)	683-18-1	0.01	< 0.01	Pass
134	Cyclohexane-1,2-dicarboxylic anhydride [1], cis-cyclohexane-1,2-dicarboxylic anhydride [2], trans-cyclohexane-1,2-dicarboxylic anhydride [3] [The individual cis- [2] and trans- [3] isomer substances and all possible combinations of the cis- and trans-isomers [1] are covered by this entry]	85-42-7, 13149-00-3, 14166-21-3	0.01	< 0.01	Pass
135	Hexahydromethylphthalic anhydride [1], Hexahydro-4-methylphthalic anhydride [2], Hexahydro-1-methylphthalic anhydride [3], Hexahydro-3-methylphthalic anhydride [4] [The individual isomers [2], [3] and [4] (including their cis- and trans-stereo isomeric forms) and all possible combinations of the isomers [1] are covered by this entry]	25550-51-0, 19438-60-9, 48122-14-1, 57110-29-9	0.01	< 0.01	Pass

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136	Henicosafuoroundecanoic acid	2058-94-8	0.01	< 0.01	Pass
137	6-methoxy-m-toluidine (p-cresidine)	120-71-8	0.01	< 0.01	Pass
138	Pyrochlore, antimony lead yellow	8012-00-8	0.01	< 0.01	Pass
139	Cadmium	7440-43-9	0.01	< 0.01	Pass
140	Cadmium oxide*	1306-19-0	0.01	< 0.01	Pass
141	Dipentyl phthalate (DPP)	131-18-0	0.01	< 0.01	Pass
142	4-Nonylphenol, branched and linear, ethoxylated [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, ethoxylated covering UVCB- and well-defined substances, polymers and homologues, which include any of the individual isomers and/or combinations thereof]	-	0.01	< 0.01	Pass
143	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1	0.01	< 0.01	Pass
144	Pentadecafluorooctanoic acid (PFOA)	-	0.01	< 0.01	Pass
145	Cadmium sulphide*	1306-23-6	0.01	< 0.01	Pass
146	Disodium 3,3'-[[1,1'-biphenyl]-4,4'-diylbis(azo)]bis(4-aminonaphthalene-1-sulphonate)(C.I. Direct Red 28)	573-58-0	0.01	< 0.01	Pass
147	Disodium 4-amino-3-[[4'-[(2,4-diaminophenyl)azo][1,1'-biphenyl]-4-yl]azo]-5-hydroxy-6-(phenylazo)naphthalene-2,7-disulphonate (C.I. Direct Black 38)	1937-37-7	0.01	< 0.01	Pass
148	Dihexyl phthalate	84-75-3	0.01	< 0.01	Pass
149	Imidazolidine-2-thione (2-imidazoline-2-thiol)	96-45-7	0.01	< 0.01	Pass
150	Lead di(acetate)*	301-04-2	0.01	< 0.01	Pass
151	Trixylyl phosphate*	25155-23-1	0.01	< 0.01	Pass
152	1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear	68515-50-4	0.01	< 0.01	Pass

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153	Sodium perborate; perboric acid, sodium salt*	-	0.01	< 0.01	Pass
154	Sodium peroxometaborate*	4-4-7632	0.01	< 0.01	Pass
155	Cadmium chloride*	10108-64-2	0.01	< 0.01	Pass
156	2-ethylhexyl 10-ethyl-4,4-dioctyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate (DOTE)	15571-58-1	0.01	< 0.01	Pass
157	Reaction mass of 2-ethylhexyl 10-ethyl-4,4-dioctyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate and 2-ethylhexyl 10-ethyl-4-[[2-[(2-ethylhexyl)oxy]-2-oxoethyl]thio]-4-octyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate (reaction mass of DOTE and MOTE)	-	0.01	< 0.01	Pass
158	Cadmium fluoride*	7790-79-6	0.01	< 0.01	Pass
159	Cadmium sulphate*	10124-36-4; 31119-53-6	0.01	< 0.01	Pass
160	2-benzotriazol-2-yl-4,6-di-tert-butylphenol (UV-320)	3846-71-7	0.01	< 0.01	Pass
161	2-(2H-benzotriazol-2-yl)-4,6-ditertpentylphenol (UV-328)	25973-55-1	0.01	< 0.01	Pass
162	1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters; 1,2-benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters with ≥ 0.3% of dihexyl phthalate (EC No. 201-559-5)	68515-51-5; 68648-93-1	0.01	< 0.01	Pass
163	5-sec-butyl-2-(2,4-dimethylcyclohex-3-en-1-yl)-5-methyl-1,3-dioxane [1], 5-sec-butyl-2-(4,6-dimethylcyclohex-3-en-1-yl)-5-methyl-1,3-dioxane [2] [covering any of the individual isomers of [1] and [2] or any combination thereof]	-	0.01	< 0.01	Pass
164	1,3-propanesultone	1120-71-4	0.01	< 0.01	Pass
165	2,4-di-tert-butyl-6-(5-chlorobenzotriazol-2-yl)phenol (UV-327)	3864-99-1	0.01	< 0.01	Pass
166	2-(2H-benzotriazol-2-yl)-4-(tert-butyl)-6-(sec-butyl)phenol (UV-350)	36437-37-3	0.01	< 0.01	
167	Nitrobenzene	98-95-3	0.01	< 0.01	Pass

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168	Perfluorononan-1-oic acid (2,2,3,3,4,4,5,5,6,6,7,7,8,8,9,9,9-heptadecafluorononanoic acid and its sodium and ammonium salts	375-95-1; 21049-39-8; 4149-60-4	0.01	< 0.01	Pass
169	Benzo(a)Pyrene	50-32-8	0.01	< 0.01	Pass
170	4,4'-isopropylidenediphenol (bisphenol A)	80-05-7	0.01	< 0.01	Pass
171	p-(1,1-dimethylpropyl) phenol	80-46-6	0.01	< 0.01	Pass
172	Nonadecafluorodecanoic acid (PFDA) and its sodium and ammonium salts	3108-42-7;335-76-2;383-45-3	0.01	< 0.01	Pass
173	4-heptylphenol, branched and linear [substances with a linear and / or branched alkyl chain with a carbon number of 7 covalently bound predominantly in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof]	-	0.01	< 0.01	Pass
174	Perfluorohexane-1-sulphonic acid and its salts (PFHxS)	-	0.01	< 0.01	Pass
175	Benz[a]anthracene	56-55-3, 1718-53-2	0.01	< 0.01	Pass
176	Cadmium carbonate*	513-78-0	0.01	< 0.01	Pass
177	Cadmium hydroxide*	21041-95-2	0.01	< 0.01	Pass
178	Cadmium nitrate*	10022-68-1, 10325-94-7	0.01	< 0.01	Pass
179	Chrysene	218-01-9, 1719-03-5	0.01	< 0.01	Pass
180	Dodecachloropentacyclo[12.2.1.1 ^{6,9} .0.2,13.0.5,10]octadeca-7,15-diene ("Dechlorane Plus"™) covering any of its individual anti- and syn-isomers or any combination thereof	-	0.01	< 0.01	Pass
181	Reaction products of 1,3,4-thiadiazolidine-2,5-dithione, formaldehyde and 4-heptylphenol, branched and linear (RP-HP) with ≥0.1% w/w 4-heptylphenol, branched and linear (4-HPbl)	-	0.01	< 0.01	Pass

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182	Benzene-1,2,4-tricarboxylic acid 1,2 anhydride (trimellitic anhydride) (TMA)	552-30-7	0.01	< 0.01	Pass
183	Benzo[ghi]perylene	191-24-2	0.01	< 0.01	Pass
184	Decamethylcyclotetrasiloxane (D5)	541-02-6	0.01	< 0.01	Pass
185	Dicyclohexyl phthalate	84-61-7	0.01	< 0.01	Pass
186	Disodium octaborate*	12008-41-2	0.01	< 0.01	Pass
187	Dodecamethylcyclotetrasiloxane (D6)	540-97-6	0.01	< 0.01	Pass
188	Ethylenediamine	107-15-3	0.01	< 0.01	Pass
189	Lead*	7439-92-1	0.01	< 0.01	Pass
190	Octamethylcyclotetrasiloxane (D4)	556-67-2	0.01	< 0.01	Pass
191	Terphenyl, hydrogenated	61788-32-7	0.01	< 0.01	Pass
192	2,2-bis(4'-hydroxyphenyl)-4-methylpentane	6807-17-6	0.01	< 0.01	Pass
193	Benzo[k]fluoranthene	207-08-9	0.01	< 0.01	Pass
194	Fluoranthene	206-44-0	0.01	< 0.01	Pass
195	Phenanthrene	85-01-8	0.01	< 0.01	Pass
196	Pyrene	129-00-0	0.01	< 0.01	Pass
197	1,7,7-trimethyl-3-(phenylmethylene)bicyclo[2.2.1]heptan-2-one	15087-24-8	0.01	< 0.01	Pass
198	2,3,3,3-tetrafluoro-2-(heptafluoropropoxy)propionic acid, its salts and its acyl halides (covering any of their individual isomers and combinations thereof)	-	0.01	< 0.01	Pass
199	2-methoxyethyl acetate	110-49-6	0.01	< 0.01	Pass
200	Tris(4-nonylphenyl, branched and linear) phosphite (TNPP) with $\geq 0.1\%$ w/w of 4-nonylphenol, branched and linear (4-NP)	-	0.01	< 0.01	Pass
201	4-tert-butylphenols (PTBP)	98-54-4	0.01	< 0.01	Pass

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Note:

LOQ = Limit of quantification. All LOQ are based on homogenous material.

LOQ = 0.01% is evaluated for element (i.e. cobalt, arsenic, lead, Cadmium, sodium, chromium, chromium (VI), silicon, aluminum, zirconium, boron, potassium, and molybdenum).

Bis(tributyltin)oxide (TBTO) is tested and calculated in term of Tributyl tin.

The substances are UVCB (substance of unknown or variable composition, complex reaction products or biological materials), which are identified by its main constituents.

Individual concentrations to the constituent of UVCB with an amount of < 0.01% were not considered by the calculation of the sum.

⁽¹⁾ The test result is based on microscopic and chemical evaluation.

* For the substances concentrations are calculated on the basis of total metal content (Pb, Cd, Co, Ti, Zr, Mo, Al, Cr, Ba, B, As, Ca, Zn, K, Sr).

By calculation, if detected, this material probably contains Boric acid (CAS: 10043-35-3/11113-50-1), Disodium tetraborate, anhydrous (CAS: 1330-43-4/12179-04-3/1303-96-4), or Tetraboron disodium heptaoxide hydrate (CAS: 12267-73-1). The calculation is based on the total boron content by ICP-OES. It suggests to check the respective recipe. If the theoretical content of the respective substance is >0.1% in the weight of whole article.

Calculated concentrations of cobalt(II) sulphate, cobalt(II) dinitrate, cobalt(II) carbonate, cobalt(II) diacetate are based on the total cobalt by ICP-OES.

Calculated concentrations of Sodium dichromate, potassium dichromate, chromium trioxide, chromic acid and dichromic acid are based on the identified chromium(VI) by UV-VIS Spectrophotometer.

The tested material(s) was analyzed for relevant SVHC substance(s) only as the additional risk for other SVHC substances is low in the tested material(s). The testing is focused on the possibility of contamination during production & material specific contamination of the product.

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Test Report No. GGN/H(FCM)/19/001269

Dated 2019.10.23

Extractable heavy metals (lead & cadmium)				
Test Specification(s) / Regulation(s): BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB); Test method(s) adopted: Extraction as per EN 645 (cold water extract method) followed by analysis using ICP – MS; Equipment(s) used: ICP-MS (Inductively Coupled Plasma – Mass Spectrometer).				
Test parameter	Result (mg/l) – Component No.	Limit of quantification (mg/l)	Maximum permissible limit	Conclusion
Extractable lead (as Pb)	ND	0.005	10 µg/l or 0.01 mg/l	Pass
Extractable cadmium (as Cd)	ND	0.005	5 µg/l or 0.005 mg/l	Pass
Overall conclusion				Pass
Note: (1) “ND” denotes Not Detected or below limit of quantification; (2) “mg/l” denotes milligram per liter; (3) “µg/l” denotes microgram per liter.				

PCP (Pentachlorophenol) content				
Test Specification(s) / Regulation(s): German Chemical regulation / law (Chemikalien-Verbotsverordnung-ChemVerbotsV); Test method(s) adopted: In-house method (GTP_Chem_CPS_25119B); Equipment(s) used: GC – MS (Gas Chromatograph – Mass Spectrometer)				
Component No.	Result (mg/kg)	Limit of quantification (mg/kg)	Maximum permissible limit (mg/kg)	Conclusion
A	ND	0.05	5.0	Pass
Note: (1) “ND” denotes Not Detected or below limit of quantification; (2) “mg/kg” denotes milligram per kilogram and is equivalent to ppm (parts per million).				

Pentachlorophenol (PCP) content				
Test Specification(s) / Regulation(s): Council of Europe Resolution AP (2002) 1/Policy Statement on paper and board materials and articles intended to come into contact with foodstuffs;				
Test method(s) adopted: ISO 15320:2011; Equipment(s) used: GC – MS (Gas Chromatograph – Mass Spectrometer).				
Component No.	Result (mg/kg)	Limit of quantification (mg/kg)	Maximum permissible limit (mg/kg)	Conclusion
A	ND	0.05	0.15	Pass
Note: (1) “ND” denotes Not Detected or below limit of quantification; (2) “mg/kg” denotes milligram per kilogram and is equivalent to ppm (parts per million).				

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Dated 2019.10.23

Polychlorinated biphenyls (PCBs) content

Test Specification(s) / Regulation(s): BIS Eco-mark scheme / BIS ECOMARK Criteria for packaging material / package;
 Test method(s) adopted: Extraction as per BIS Eco-mark scheme / BIS ECOMARK Criteria for packaging material / package followed by analysis using GC – MS;
 Equipment(s) used: GC – MS (Gas Chromatograph – Mass Spectrometer).

Component No.	Result (mg/kg)	Limit of quantification (mg/kg)	Maximum Permissible Limit (mg/kg)	Conclusion
A	ND	0.05	2.0	Pass

(*3) For details of analytes, see table below.

Note: (1) “mg/kg” denotes milligram per kilogram, and is equivalent to ppm (parts per million); (2) “ND” denotes not detected or below limit of quantification.

PCBs analytes details

Polychlorinated biphenyls (Analytes)	CAS No.
2-Chlorobiphenyl	2051-60-7
2,3-Dichlorobiphenyl	16605-91-7
2,2',5-Trichlorobiphenyl	37680—65-2
2,4',5- Trichlorobiphenyl	16606-02-3
2,2',3,5'-Tetrachlorobiphenyl	41464-39-5
2,2',5,5'- Tetrachlorobiphenyl	35693-99-3
2,3',4,4'- Tetrachlorobiphenyl	32598-10-0
2,2',3,4,5'- Pentachlorobiphenyl	38380-02-8
2,2',4,5,5'- Pentachlorobiphenyl	37680-73-2
2,3,3',4',6- Pentachlorobiphenyl	38380-03-9
2,2',3,4,4',5'-Hexachlorobiphenyl	35065-28-2
2,2'3,4,5,5'- Hexachlorobiphenyl	52712-04-6
2,2'3,5,5',6- Hexachlorobiphenyl	52663-63-5
2,2'4,4',5,5'- Hexachlorobiphenyl	35065-27-1
2,2',3,3',4,4',5- Heptachlorobiphenyl	35065-30-6
2,2',3,4,4',5,5'- Heptachlorobiphenyl	35065-29-3
2,2',3,4,4',5',6- Heptachlorobiphenyl	52663-69-1
2,2'3,4',5,5',6- Heptachlorobiphenyl	52663-68-0
2,2',3,3',4,4',5,5',6-Nonachlorobiphenyl	40186-72-9

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Specific migration of / Extractable formaldehyde

Test Specification(s) / Regulation(s): BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB);

Test method(s) adopted: Hot water extraction as per EN 647 followed by analysis as per BS EN 1541:2001; Equipment(s) used: Ultra-violet (UV) – Visible Spectrophotometer.

Component No.	Result (mg/dm ²)	Limit of quantification (mg/dm ²)	Maximum permissible limit (mg/dm ²)	Conclusion
A	ND	1.0	1.0	Pass

Note: (1) "mg/ dm²" denotes milligram per square decimetre; (2) "ND" denotes not detected or below limit of quantification.

Heavy metals as per Packaging Directive

Test Specification(s) / Regulation(s): Packaging and packaging waste Directive 94/62/EC followed by latest amendment (EU) 2015/720;

Test method(s) adopted: (For Cadmium, Mercury, & Lead) In-house method (GTP_Chem_CPS_25134B) (Acid digestion followed by analysis using ICP – MS) / {For Cr (VI)} In-house method using UV (Ultra – Violet) – Visible Spectrophotometer;

Equipment(s) used: Inductively Coupled Plasma – Mass Spectrometer (ICP – MS) & UV (Ultra – Violet) – Visible Spectrophotometer.

Heavy metal	Test Result(s) (ppm) – Component No. A	Limit of quantification (mg/kg)	Limit Max. (mg/kg)
Cadmium (Cd)	ND	10	-
Hexavalent chromium {Cr (VI)}	ND	10	-
Mercury (Hg)	ND	10	-
Lead (Pb)	ND	10	-
Sum of heavy metals	ND	-	100

Note: (1) "ppm" denotes parts per million & is equivalent to mg/kg (milligram per kilogram); (2) "ND" denotes Not Detected or below limit of quantification.

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Dated 2019.10.23

Test in accordance with EN 71-3:2019 Safety of toys – Part 3: Migration of certain elements (*2)

Equipment(s) used: -

(1) ICP-MS for all elements except Cr (III), Cr (VI) & Organic tin

(2) LC-ICP-MS for Cr (III) & Cr (VI)

(3) GC-MS for Organic tin

Element	Result (mg/kg) – Component No.	Limit of quantification (mg/kg)	Migration Limit for Category III (mg/kg) (*3) (See Note 1)
	A		
Aluminium (Al)	52.39	0.14	70,000
Antimony (Sb)	ND	0.05	560
Arsenic (As)	ND	0.06	47
Barium (Ba)	0.86	0.08	18,750
Boron (B)	0.12	0.08	15,000
Cadmium (Cd)	ND	0.04	17
Chromium (Cr) (VI)	ND	0.05	0.053 (*4)
Chromium (Cr) (III)	ND	0.2	460
Cobalt (Co)	ND	0.05	130
Copper (Cu)	0.35	0.02	7,700
Lead (Pb)	0.08	0.05	23
Manganese (Mn)	1.75	0.07	15,000
Mercury (Hg)	ND	0.02	94
Nickel (Ni)	ND	0.09	930
Selenium (Se)	ND	0.06	460
Strontium (Sr)	0.51	0.07	56,000
Tin (Sn)	1.12	0.05	1,80,000
Zinc (Zn)	1.13	0.2	46,000
Organic tin	ND	0.1	12
Conclusion	C / Pass (*2)	----	----

(*2) Conclusion was drawn as per / against this specification(s) / standard(s) based on applicant's request, although this specification(s) / standard(s) applies to chemical safety of toys.

Note: (1) (*3) The tested sample components fall / come under category III as per the test standard(s) followed;

(2) "mg/kg" denotes milligram per kilogram; (3) "ND" denotes Not Detected or below limit of quantification; (4) "ICP" denotes Inductively Coupled Plasma; (5) "MS" stands for Mass Spectrometer; (6) "GC" stands for Gas Chromatograph; (7) "LC" stands for Liquid Chromatograph; (8) "C" denotes Complied or Pass;

(9) (*4) This limit value of 0.053 mg/kg, as per amendment by Commission Directive (EU) 2018/725 is applicable from 18th November, 2019. For the current period of time, the limit value applicable is 0.2 mg/kg.

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Dated 2019.10.23

PFOA (Pentadecafluorooctanoic acid)				
Test method(s) adopted: In-house method (GTP_Chem_CPS_25130B); Equipment(s) used: LC – MS (Liquid Chromatograph – Mass Spectrometer).				
S. No.	Component No.	Test Result (mg/kg)	Limit of quantification (mg/kg)	Conclusion
1.	A	ND	0.01	Refer Test Result(s)
Note: (1) “mg/kg” denotes milligram per kilogram & is equivalent to ppm (parts per million); (2) “ND” denotes Not Detected or below limit of quantification.				

PFOS (Perfluorooctane sulfonic acid and its derivatives)				
Test method(s) adopted: In-house method (GTP_Chem_CPS_25130B); Equipment(s) used: LC – MS (Liquid Chromatograph – Mass Spectrometer).				
S. No.	Component No.	Test Result (mg/kg)	Limit of quantification (mg/kg)	Conclusion
1.	A	ND	0.01	Refer Test Result(s)
Note: (1) “mg/kg” denotes milligram per kilogram & is equivalent to ppm (parts per million); (2) “ND” denotes Not Detected or below limit of quantification.				

Specific migration of / Extractable primary aromatic amines				
Test Specification(s) / Regulation(s): BfR recommendation XXXVI (Paper and board for food contact) supplementing German LFGB section 31 (§) (para 1) of Food, Commodities and Feed Code (Food and Feed Code - LFGB); Test method(s) adopted: Hot water extraction as per EN 647 followed by analysis using UV (Ultra – Violet) – Visible Spectrophotometer; Equipment(s) used: UV (Ultra – Violet) – Visible Spectrophotometer.				
Component No.	Test Result (mg/kg)	Limit of quantification (mg/kg)	Compliance Requirement/Limit Max.	Conclusion
A	ND	0.01	Sum of primary aromatic amines shall be less than 0.01 mg/kg	Pass
Note: (1) “mg/kg” denotes milligram per kilogram & is equivalent to ppm (parts per million); (2) “ND” denotes Not Detected or below limit of quantification.				

Note: (1) General Terms & Conditions as mentioned overleaf, (2) The results relate only to the items tested, (3) The test report shall not be reproduced except in full without the written approval of the laboratory, (4) For details of the accredited scope please contact the laboratory or Accreditation body

Test Report No. GGN/H(FCM)/19/001269

Dated 2019.10.23

Bisphenol A (BPA) content

Test Specification(s) / Regulation(s): French Law No. 2012-1442 of December 24, 2012;

Test method(s) adopted: In-house method (GTP_Chem_CPS_25120C.2017);

Equipment(s) used: LC – MS (Liquid Chromatograph – Mass Spectrometer).

S.No.	Component No.	Result (mg/kg)	Compliance Requirement / Limit Max	Conclusion
1.	A	ND	Shall be absent	Pass

Limit of quantification: 0.1 mg/kg

Note: (1) "mg/kg" denotes milligram per kilogram & is equivalent to ppm (parts per million); (2) "ND" denotes Not Detected or below limit of quantification.

Bisphenol F (BPF) (CAS No.: 620-92-8) content

Test method(s) / technique adopted: Solvent extraction followed by analyses using LC – MS;

Equipment(s) used: LC – MS (Liquid Chromatograph – Mass Spectrometer).

S.No.	Component No.	Test Result (mg/kg)	Limit of quantification (mg/kg)	Conclusion
1.	A	ND	1.0	Refer Test Result(s)

Note: (1) "mg/kg" denotes milligram per kilogram & is equivalent to ppm (parts per million); (2) "ND" denotes Not Detected or below limit of quantification.

Bisphenol S (BPS) (CAS No.: 80-09-1) content

Test method(s) / technique adopted: In-house test method(s) (Solvent extraction followed by analyses using LC – MS/MS);

Equipment(s) used: LC – MS/MS (Liquid Chromatograph – Tandem Mass Spectrometry).

S.No.	Component No.	Test Result (mg/kg)	Detection Limit (mg/kg)	Conclusion
1.	A	ND	0.01	Refer Test Result(s)

Note: (1) "mg/kg" denotes milligram per kilogram, and is equivalent to ppm (parts per million); (2) "ND" denotes Not detected.

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Test Report No. GGN/H(FCM)/19/001269

Dated 2019.10.23

Antimicrobial activity / effect

Test method(s) adopted: With reference to / Based on EN 1104:2018 (Determination of the transfer of antimicrobial constituents);

Test organism(s) evaluated: *Aspergillus niger* ATCC 6275 & *Bacillus subtilis* ATCC 6633;

Component tested: Component No. A

Test organism	Concentration of spores (Spores/ml)	Inhibition zone area	Compliance Requirement / Limit Max.	Conclusion
<i>Aspergillus niger</i> ATCC 6275	2.0×10^5	No inhibition zone	See below	Pass
<i>Bacillus subtilis</i> ATCC 6633	1.5×10^4	No inhibition zone	See below	Pass

Compliance Requirement / Limit Max.: There shall be no release of substances which have an antimicrobial effect on foodstuffs.

Note: (1) "Spores/ml" denotes Spores per milliliter.

--- END OF THE TEST REPORT ---

Note: (1) General Terms & Conditions as mentioned overleaf, (2) The results relate only to the items tested, (3) The test report shall not be reproduced except in full without the written approval of the laboratory, (4) For details of the accredited scope please contact the laboratory or Accreditation body

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